



**IMET SPA**  
Località tre fontane, 6 - 24034  
Cisano Bergamasco (BG) Italy  
Tel +39 035 4387911 | Fax +39 035 787066  
imet@imetsaws.com  
www.imetsaws.com

MACHINE MODEL

# GBS 185

Manual bandsaw for small carpentry

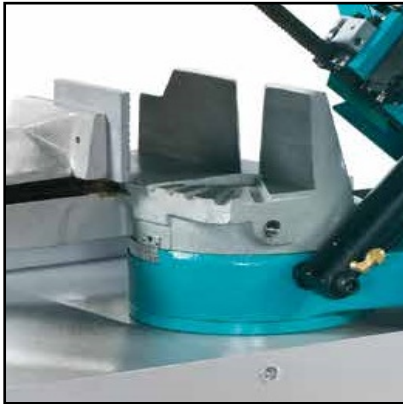
Short description

GBS 185 is the IMET manual bandsaw for small series production and for small carpentry cuts. GBS 185 can cut up to 60° to the left with a 200mm vice opening. The machine is equipped with a system of adjustable stops at 0°, 45° and 60° to optimize positioning.



Cutting capacity at 0°	Round: 185mm - Square: 180mm - Rectangle: 200x155mm
Cutting capacity at 45° left	Round: 110mm - Square: 110mm - Rectangle: 110x110mm
cutting capacity at 60° left	Round: 70mm - Square: 70mm - Rectangle: 70x70mm
Cutting capacity at 0° for full (C45))	80mm
Blade dimensions	2085x20x0,9mm
Blade motor	0.8 KW
Blade speed	30/60 m/min
Height of the work surface	900mm
Weight	215kg
Dimensions	600x1200x1700mm - h 900mm

## Features



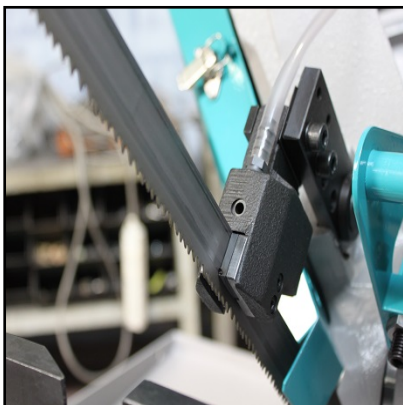
### Work surface

GBS 185 GH has a large work surface with rotation integral with the sawframe designed to avoid incisions of the same on the ball bearing for easy rotation.



### Vice

The vice with adjustable guides, sliding transversely on the work surface and rapid approach to the cutting material. di taglio.



### Bandsaw blade

The bimetal blade has a size of 2965x27x0.9mm with a speed of use between 30 and 70 meters per minute making it the ideal tool for processing steel and cast iron.



### Bar support (Optional)

OPTIONAL

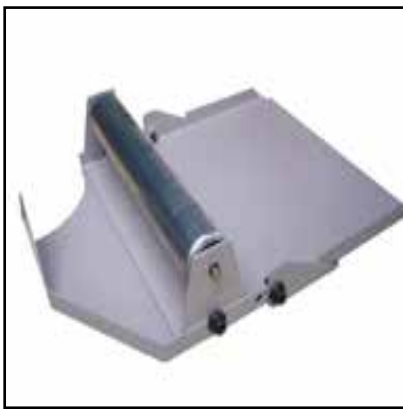
Support element adjustable in height from 710 to 1100mm. Width 260mm, load 150kg



**Connection for loading loading table (Optional)**

**OPTIONAL**

Connection element for loading table .



**Connection for unloading roller table (Optional)**

**OPTIONAL**

Connection element for unloading table



**Loading/Unloading table (Optional)**

**OPTIONAL**

First element for roller table compatible for both the loading and unloading sides.  
Length 2m, capacity 700kg.



**Loading /unloading table (Optional)**

**OPTIONAL**

Following element for roller table compatible for both the loading and unloading sides.Length 2m, capacity 600kg.



**Unloading roller table with metric rod and length stop (Optional) OPTIONAL**

Unloading roller table with metric rod and length stop, 1st element , 2mt long ,max capacity 700 kg



**Unloading table with metric rod and length stop (Optional) OPTIONAL**

Unloading table with metric rod and length stop , following element ,2mt long , max capacity 600 kg



**Pair of containment vertical rollers (Optional) OPTIONAL**

Pair of containment vertical rollers 300mm , made in steel , max 2 pairs for each element ,2 mt long : to be used without rollers cover ( only for RTS )